

































TIGER Drylac®






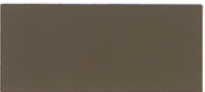











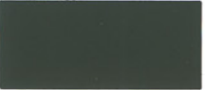


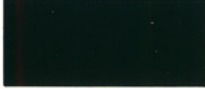


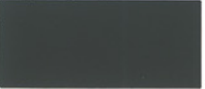








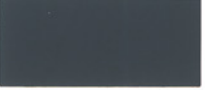



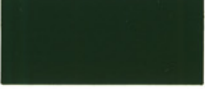

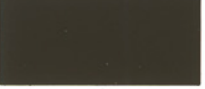





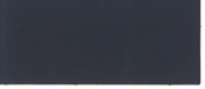


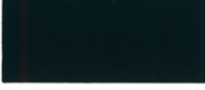
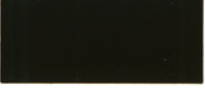
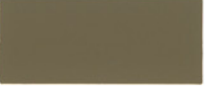
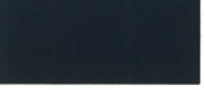

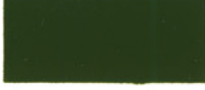


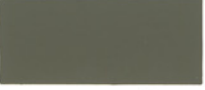
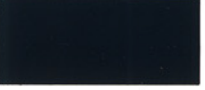


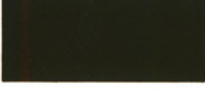


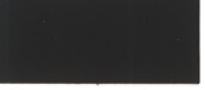




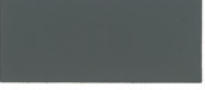
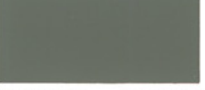
ral colors

exterior powder coatings



TIGER Drylac®
Powder Coatings

					
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RAL 1001 49/15190 38/15001	RAL 1016 49/22520 38/20016	RAL 1034 49/23910	RAL 3000 49/33120 38/30000	RAL 3015 49/33670	RAL 4005 49/42780
					
RAL 1002 49/22590 38/20002	RAL 1017 49/22510 38/20017	RAL 1037 49/20096	RAL 3001 49/31120 38/30001	RAL 3016 49/31980 38/30016	RAL 4006 49/32090
					
RAL 1003 49/22580	RAL 1018 49/21830 38/20018	RAL 2000 49/24570	RAL 3002 49/31110 38/30002	RAL 3017 49/31060	RAL 4007 49/32540 38/30025
					
RAL 1004 49/22570 38/20004	RAL 1019 49/13660 38/15019	RAL 2001 49/24560 38/23170	RAL 3003 49/31100 38/30003	RAL 3018 49/31050	RAL 4008 49/32280
					
RAL 1005 49/22560 38/20005	RAL 1020 49/22500 38/20020	RAL 2002 49/24550 38/25002	RAL 3004 49/33900 38/30004	RAL 3020 49/31040 38/30021	RAL 4009 49/34740
					
RAL 1006 49/22550 38/20006	RAL 1021 49/22280 38/20021	RAL 2003 49/24540	RAL 3005 49/31900 38/30005	RAL 3022 49/33700	RAL 4010 49/40490
					
RAL 1007 49/22540	RAL 1023 49/22490 38/20023	RAL 2004 49/24530	RAL 3007 49/31910 38/30007	RAL 3027 49/33660	RAL 5000 49/42200 38/40000
					
RAL 1011 49/15180 38/15011	RAL 1024 49/22480 38/20024	RAL 2008 49/24340	RAL 3009 49/31920 38/30009	RAL 3031 49/34730 38/30031	RAL 5001 49/42210 38/40001
					
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RAL 1013 49/11280 38/10013	RAL 1028 49/22460	RAL 2010 49/24520 38/25001	RAL 3012 49/31940 38/30012	RAL 4002 49/31030 38/30008	RAL 5003 49/42230 38/40003
					
RAL 1014 49/15170 38/15014	RAL 1032 49/22450 38/20032	RAL 2011 49/24580	RAL 3013 49/31950 38/30013	RAL 4003 49/32270	RAL 5004 49/42240 38/40004

					
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RAL 5007 49/42250 38/40007	RAL 5020 49/44270 38/40018	RAL 6007 49/52860 38/50007	RAL 6017 49/52780 38/50017	RAL 6028 49/52650 38/50028	RAL 7008 49/72570 38/70008
					
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RAL 5018 49/41140 38/40020	RAL 6005 49/50670 38/50002	RAL 6015 49/52790 38/50015	RAL 6026 49/52660 38/50026	RAL 7005 49/72590 38/70005	RAL 7023 49/72530 38/70023



RAL 7024 49/72870
38/70024



RAL 7040 49/75470
38/70046



RAL 8007 49/66120
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RAL 8025 49/66050
38/60025



RAL 7026 49/72880
38/70026



RAL 7042 49/73250
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RAL 8008 49/66110
38/60008



RAL 8028 49/66500
38/60028



RAL 7030 49/72890
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RAL 7043 49/72460
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RAL 9001 49/10016
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RAL 7031 49/72520
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RAL 9002 49/70520
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RAL 7032 49/72910
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RAL 9003 49/11400
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RAL 7033 49/72510
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RAL 7046 49/72010
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RAL 8015 49/63040
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RAL 9004 49/81950
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RAL 7034 49/72500
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RAL 7047 49/72020
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RAL 8016 49/66080
38/60016



RAL 9005 49/82830
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RAL 7035 49/73510
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RAL 8017 49/65220
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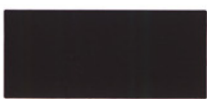
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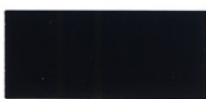
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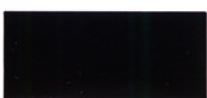
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RAL 8002 49/66150
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RAL 8022 49/63080
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RAL 9016 49/11340
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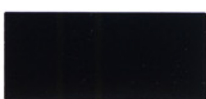
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38/60003



RAL 8023 49/66070
38/60023



RAL 9017 49/80550
38/80017



RAL 7039 49/71020
38/70039



RAL 8004 49/66130
38/60004



RAL 8024 49/66060
38/60024



RAL 9018 49/72490
38/10018

exterior

series 49

Weather Resistant TGIC Polyester Powder Coatings for Exterior and Interior Applications

Features: Good weather resistance, good mechanical properties, very smooth flow, good storage stability, good coverage

Gloss Level: All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90+ (gloss level according to Garner 60 deg., ASTM D 523).

Typical Applications: Residential windows and doors, garden equipment, patio furniture, automotive accessories, bicycles, motorcycles, sporting goods.

Standard Packaging: 55 lb boxes or 5 lb mini packs

Datasheets: Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit www.tigerdrylac.com for the most current edition.



All Series 49 (custom and stock) products, made in the US or Canada are periodically re-certified and carry the UL (Underwriter Laboratories) Recognized Component mark. This UL mark is for all equipment and products intended for the US and Canadian market.

series 38

Highly Weather- and UV-Resistant Powder Coatings based on Super Durable TGIC Polyester for Exterior and Interior Applications

Features: Superior gloss and color retention, excellent weather resistance, good mechanical properties, superior chalk resistance, smooth flow, excellent edge coverage, good storage stability. AAMA 2604-05 conforming.

Gloss Level: All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90 (gloss level according to Gardner 60 deg., ASTM D 523).

Typical Applications: Agricultural and construction equipment, bus shelters, lighting fixtures, playground equipment, site furnishings, garage doors, stadium seating, fencing, automotive equipment, and marine applications.

Standard Packaging: 44 lb boxes and 5 lb mini packs

Datasheets: Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit www.tigerdrylac.com for the most current edition.

RAL colors not available: Due to pigmentation a small percentage of colors in the yellow, orange, red and purple range offer only limited UV stability and are therefore not available.

More standard Series 38 products: For additional architectural mattes, glossy and metallic products please see our Series 38 Super Durable Powder Coatings brochure.

Custom colors: Custom colors not shown in this brochure can be custom made in 7 to 10 days. Due to pigmentation some colors in the yellow, orange, red and purple range offer only limited UV stability. UV stability of custom colors in that color range must be verified by our production laboratories on a case by case basis.

TIGER Drylac continues to offer the largest product selection in the powder coating industry. For additional standard products and innovative powder coating solutions please see our numerous other brochures including:

TIGER Drylac Metallic

TIGER Drylac Special Effect

TIGER Drylac Essentials

TIGER Drylac Specialties

TIGER Drylac Series 38 Super Durable

TIGER Drylac Anti-Graffiti

TIGER Drylac Series 58 Super Durable
(for approved applicators only)

TIGER Drylac Series 75 Fluoropolymer
(for approved applicators only)

TIGER Drylac Wood

Specifying TIGER Drylac products

In order to eliminate possible errors in specifying our products, we recommend using the full product number rather than specifying the RAL number only. This product number not only describes the Series/Chemistry, but also the exact color, finish and sheen.

Please check with your local TIGER Drylac office or representative for assistance with specifications and suitability issues.

RAL

Having gained worldwide acceptance over the last few decades, the RAL is the most popular Central European Color Standard used today.

The RAL colors in this chart have been matched as closely as possible. Color chart production methods and influence from heat and light may account for slight color deviation from the actual RAL Standard. This chart therefore can not serve as a standard for RAL color production and is to be used as a guide for color planning and specification only.

To aid in final product selection please contact your regional Tiger Drylac location for a powder coated Q-Panel of the product of your choice.

Product Code Matrix

3 8 / 3 0 0 2 5

Chemistry

09 Polyester/Epoxy Hybrid
16 Acrylic Hybrid
28 Super Durable Polyester TGIC (for approved applicators only)
39 Polyester TGIC
44 Polyurethane
49 Polyester TGIC
59 Polyester TGIC-Free
69 Epoxy
75 Fluoropolymer (for approved applicators only)
89 Polyester/Epoxy Hybrid, Low/Fast Cure

Color Group (starting with)

1 White
2 Yellow / Orange
3 Red
4 Blue
5 Green
6 Brown
7 Grey
8 Black
9 Metallic