



TIGER Drylac®

# specialties

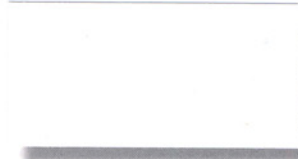


Drylac®  
Powder Coatings

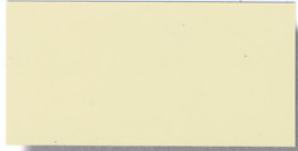
TRADE MARK

# specialties

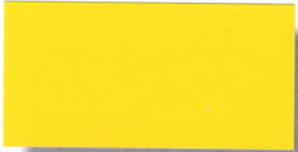
## Bengal



TIGER Drylac® 49/11111  
**Bengal White** 95±5\*



TIGER Drylac® 49/10388  
**Bengal Cream** 95±5\*



TIGER Drylac® 49/66666  
**Bengal Yellow** 95±5\*



TIGER Drylac® 49/22222  
**Bengal Orange** 95±5\*



TIGER Drylac® 49/33333  
**Bengal Red** 90±5\*



TIGER Drylac® 49/44444  
**Bengal Blue** 95±5\*



TIGER Drylac® 49/55555  
**Bengal Green** 95±5\*



TIGER Drylac® 49/77777  
**Bengal Light Grey** 95±5\*



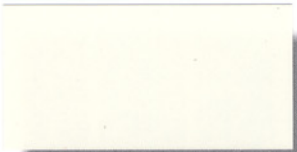
TIGER Drylac® 49/70158  
**Bengal Dark Grey** 95±5\*



TIGER Drylac® 49/88888  
**Bengal Black** 95±5\*

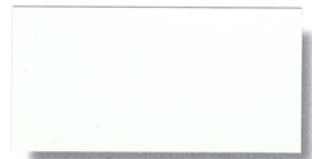


TIGER Drylac® 49/99999  
**Bengal Silver**



TIGER Drylac® 49/01234  
**Bengal Clear Glossy**

## Steel Rack



TIGER Drylac® 49/10316  
**Steel Rack White** 90±5\*



TIGER Drylac® 49/20047  
**Steel Rack Yellow** \*\* 90±5\*  
Limited UV Resistance



TIGER Drylac® 49/25001  
**Steel Rack Orange** \*\* 90±5\*  
Limited UV Resistance



TIGER Drylac® 49/30052  
**Steel Rack Red** \*\* 90±5\*  
Limited UV Resistance



TIGER Drylac® 49/40057  
**Steel Rack Blue** 90±5\*



TIGER Drylac® 49/50058  
**Steel Rack Green** 90±5\*

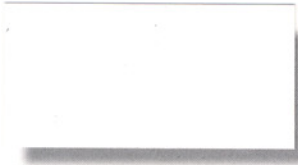


TIGER Drylac® 49/70078  
**Steel Rack Grey** 90±5\*

\*Gloss level according to Gardner 60° ASTM D523.

Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.

## Series 39



TIGER Drylac® 39/10010  
**Sky White** 90±5\*



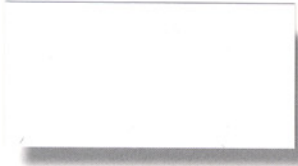
TIGER Drylac® 39/15020  
**Almond** 90±5\*



TIGER Drylac® 39/42360  
**Safety Blue** 85±5\*



TIGER Drylac® 39/70010  
**ASA-70** 85±5\*



TIGER Drylac® 39/10150  
**Western White** 90±5\*



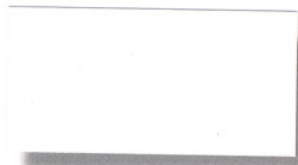
TIGER Drylac® 39/20020  
**Safety Yellow** 90±5\*



TIGER Drylac® 39/40010  
**Royal Blue** 85±5\*



TIGER Drylac® 39/70020  
**ASA-61** 80±5\*



TIGER Drylac® 39/10160  
**Horizon White** 90±5\*



TIGER Drylac® 39/20010  
**Safety Orange** 90±5\*



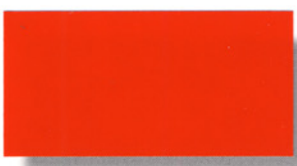
TIGER Drylac® 39/44500  
**Post Office Blue** 85±5\*



TIGER Drylac® 39/70200  
**ASA-49** 80±5\*



TIGER Drylac® 39/10200  
**Appliance White** 90±5\*



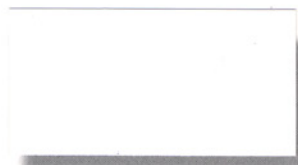
TIGER Drylac® 39/32920  
**Pumpkin Orange** 90±5\*



TIGER Drylac® 39/50060  
**U.S. Green** 90±5\*



TIGER Drylac® 49/70082  
**ASA-61 Semigloss** 60±5\*



TIGER Drylac® 39/10210  
**Apollo White** 90±5\*



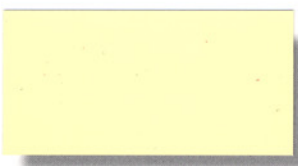
TIGER Drylac® 39/30100  
**Fire Engine Red** 85±5\*



TIGER Drylac® 39/60010  
**Chocolate Brown** 80±5\*



TIGER Drylac® 39/80040  
**Black Semigloss** 60±5\*



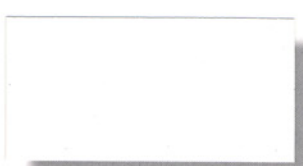
TIGER Drylac® 39/10030  
**Vanilla** 90±5\*



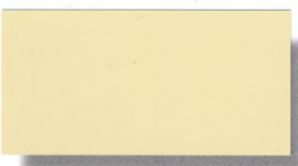
TIGER Drylac® 39/30010  
**Ruby Red** 90±5\*



TIGER Drylac® 39/80010  
**Gloss Black** 85±5\*



TIGER Drylac® 39/10040  
**White Matte** 20±5\*



TIGER Drylac® 39/15010  
**Beige** 90±5\*



TIGER Drylac® 39/30070  
**Snowmobile Purple** 90±5\*



TIGER Drylac® 39/80180  
**Mirror Black** 92±5\*



TIGER Drylac® 39/80020  
**Black Matte** 20±5\*

## Clear



TIGER Drylac® 39/60060  
**Roman Bronze Matte** 20±5\*



TIGER Drylac® 39/60020  
**Bronze Matte Metallic**



TIGER Drylac® 39/90000  
**Silver**

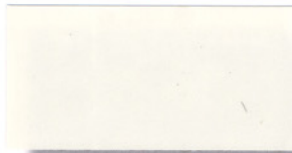


TIGER Drylac® 39/80200  
**Black Fine Texture**

## High-Reflective White



TIGER Drylac® 49/10410  
**High-Reflective White** 90+\*



TIGER Drylac® 38/00001  
**Clear Glossy**



TIGER Drylac® 49/00530  
**Clear Glossy**



TIGER Drylac® 49/00280  
**Clear Semigloss**



TIGER Drylac® 16/00030  
**Clear Matte**



TIGER Drylac® 69/00300  
**Clear Ice Matte\***  
For Interior Use Only

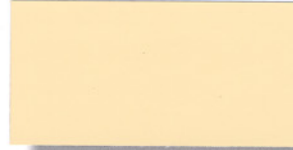
## Out-Gassing Forgiving



TIGER Drylac® 49/91312  
**Chrome OGF** ●  
Clear Coat Recommended



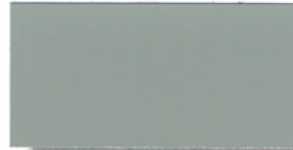
TIGER Drylac® 49/10870  
**White OGF** 70±5\*



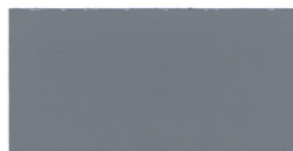
TIGER Drylac® 49/16130  
**Light Ivory OGF** 80±5\*



TIGER Drylac® 49/51610  
**Moss Green OGF** 80±5\*



TIGER Drylac® 49/71800  
**Haze Grey OGF** 80±5\*

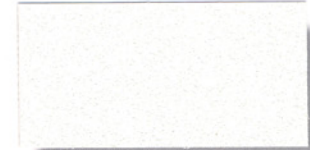


TIGER Drylac® 49/70239  
**Federal Standard Haze Grey OGF** 40±5\*



TIGER Drylac® 49/80720  
**Black OGF** 70±5\*

## Wrinkle



TIGER Drylac® 39/10070  
**White**



TIGER Drylac® 39/15040  
**Taupe**



TIGER Drylac® 39/50010  
**Moss Green**



TIGER Drylac® 39/70070  
**Medium Grey**



TIGER Drylac® 39/80170  
**Black**

\*Gloss level according to Gardner 60° ASTM D523.

Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.

# specialties

## Polyester Urethanes



TIGER Drylac® 44/80060  
**Solar Black Flat Matte** 6±3\*



TIGER Drylac® 44/80066  
**Black Magic Flat Matte** 6±3\*



TIGER Drylac® 44/90054  
**Millennium Black Glossy** 90±5\*



TIGER Drylac® 44/90051  
**Millennium Black Semigloss** 60±5\*

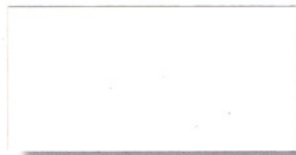


TIGER Drylac® 44/90052  
**Millennium Black Matte** 35±7\*



TIGER Drylac® 44/90053  
**Millennium Black Flat Matte** 8±5\*

## Mattes & Semigloss



TIGER Drylac® 49/10103  
**White Matte RAL 9010** 20±5\*



TIGER Drylac® 49/11350  
**White Matte** 20±5\*



TIGER Drylac® 49/80033  
**PacCar Black Semigloss** 55±5\*



TIGER Drylac® 49/80350  
**Black Matte RAL 9005** 20±7\*

## Rough Texture Glossy

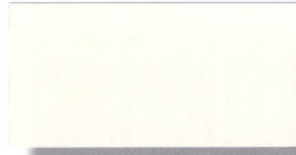


TIGER Drylac® 49/11570  
**RTG Nature White**

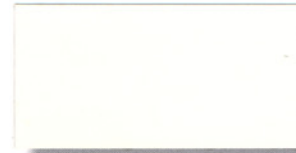


TIGER Drylac® 49/80990  
**RTG RAL 9011**

## Anti-Graffiti



TIGER Drylac® 44/00018  
**Clear**



TIGER Drylac® 44/10008  
**White** 90±5\*

## Glossy



TIGER Drylac® 49/80036  
**Wet Black** 95±5\*



TIGER Drylac® 49/80070  
**Truck Black** 95±5\*

## High-Heat Resistant



TIGER Drylac® 78/80008  
**Black Fine Texture**


\*Gloss level according to Gardner 60° ASTM D523.

Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.

**Colors and textures have been matched as closely as possible. Paper and ink limitations, as well as influence of heat and light, account for differences from actual coatings. To aid in final product selection please contact your local TIGER Drylac office for a powder coated sample panel of the product of your choice.**

**Datasheets:** Periodically updated datasheets, showing cure parameters, test results, pretreatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit [www.tigerdrylac.com](http://www.tigerdrylac.com) for the most current edition.

**Custom Colors:** Should our vast selection of standard finishes not be exactly what an application calls for, we will be happy to provide custom colors (220 lb. minimum order) with quick 7 to 10 day turn around times.

 All (stock and custom) TIGER Drylac Series 39 and Series 49 products, made in the US and Canada are periodically re-certified and carry the UL (Underwriter Laboratory) Recognized Component Mark. This UL mark is for all equipment and products intended for the US and Canadian market.

**Legend:** Products shown in this brochure are for **Exterior (as well as Interior)** applications.

**Exceptions:** Products marked

- \* are for Interior applications only
- \*\* indicates limited UV stability
- indicates we recommend a clear coat to increase durability and chemical resistance.

**Fine textured and rough textured products:** In order to assure adequate corrosion protection in the valleys of the textures, it is important to observe minimum film thickness recommendations (see applicable datasheets).

Our best selling **Bengal** colors offer high gloss levels and exceptional flow properties. Products are available in 5 lb. minipacks as well as 44 lb. boxes (exceptions: Bengal White and Black are packed in 55 lb. boxes).

**Steel Rack** colors were formulated as economical solutions to match typical industry colors for industrial warehouse racking systems. They are available in minimum order quantities of 55 lb. Please note: SR Yellow, Orange and Red have limited UV stability.

Our popular **Series 39 Volume** industry products come in a variety of color choices ranging from smooth glossy to semi gloss, mattes, textures and metallics. Products are available in 5 lb. minipacks or 55 lb. boxes (exceptions: Bronze Matte Metallic and Silver are packaged in 44 lb. boxes).

**Clear Coats:** A variety of choices of clear coats are available, ranging from glossy to matte. All products are available in 5 lb. minipacks and 44 lb. boxes. (Also see Bengal Clear and Anti-Graffiti Clear in this brochure.)

**Out-gassing Forgiving:** Our OGF Products are developed for castings, hot galvanized and forged parts, aluminum flame sprayed and other porous and out-gassing prone substrates, such as fired clay and ceramics. Package sizes: 5 lb. minipacks and 55 lb. boxes (44 lb. for Chrome OGF). Please note: If stocked OFG color choices do not meet your requirements, we have an OGF additive available for purchase (in 3 lb. and 30 lb. packages), which may be added to our other stocked products in order to make them suitable for out-gassing prone substrates. For larger quantities (220 lb. minimum) we recommend and will be happy to provide OGF custom colors.

**Wrinkles** provide an attractive finishing solution for electronics and other metal cabinets, lighting fixtures, automotive accessories and more, as they offer concealment of metal imperfections. Package sizes are 5 lb. minipacks and 55 lb. boxes.

**Polyester Urethanes:** A wide selection of specific qualities and finishes are available in a range of black. Please consult your TIGER representative for recommendations for your applications. Package sizes are: 5 lb. minipacks and 44 lb. boxes (except for Solar Black and Black Magic, which are packed in 55 lb. boxes). Other colors can be custom ordered.

**Anti-Graffiti:** Antigrffiti Polyurethanes provide excellent chemical resistance and surface hardness properties. We offer White and Clear as stock products. Our Clear can be applied over any of our products to achieve a tough, cleanable surface. Please contact your nearest TIGER Drylac office or [www.tigerdrylac.com](http://www.tigerdrylac.com) for a brochure, including recommended graffiti cleaners, datasheet for application, or our certified laboratory test results. Package size: 5 lb. minipacks and 44 lb. boxes.

**Exterior Mattes, Glossy's and Rough Texture Glossy**

**Finishes:** We offer a variety of exterior textured and glossy to matte products for every application. Uses range from economical automobile underbody powder coatings to highly chip resistant automotive and marine products and show room quality wet-paint looks. Please consult your TIGER Drylac representative for recommendations. Products are offered in 5 lb. minipacks and 55 lb. boxes (expect Wet Black, PacCar Black and Truck Black, which are packed in 44 lb. boxes).

**High Heat Resistant Fine Texture Black** features a heat stability of up to 600 deg F (315 deg. C). Gloss and adhesion are subject to degradation in time. Since product has a limited 6 month storage stability, back orders may be necessary. Please check stock with your regional TIGER office. Package sizes 5 lb. and 50 lb.

Our **High-Reflective White** was developed for the lighting industry and strikes a perfect balance between smoothness and hiding power. It offers a reflectivity value of 92 + with a gloss level of 90 or greater. Package size is 5 lb. minipacks or 55 lb. boxes.

## TIGER Drylac U.S.A., Inc. Product Number Matrix

<b>Series 09</b>	Interior only	Polyester-Epoxy Blend (Hybrid)
<b>Series 16</b>	Exterior and Interior	Acrylic Hybrid
<b>Series 28</b>	Exterior and Interior	Super Durable Polyester (available to approved applicators only)
<b>Series 38</b>	Exterior and Interior	Super Durable Polyester
<b>Series 39</b>	Exterior and Interior	TGIC Polyester
<b>Series 44</b>	Exterior and Interior	Polyester Urethane
<b>Series 49</b>	Exterior and Interior	TGIC Polyester
<b>Series 59</b>	Exterior and Interior	TGIC-Free Polyester
<b>Series 69</b>	Interior only	Epoxy
<b>Series 75</b>	Exterior and Interior	Fluoropolymer (available to approved applicators only)
<b>Series 89</b>	Interior only	Polyester-Epoxy Blend (Hybrid) Low/Fast Cure

notes